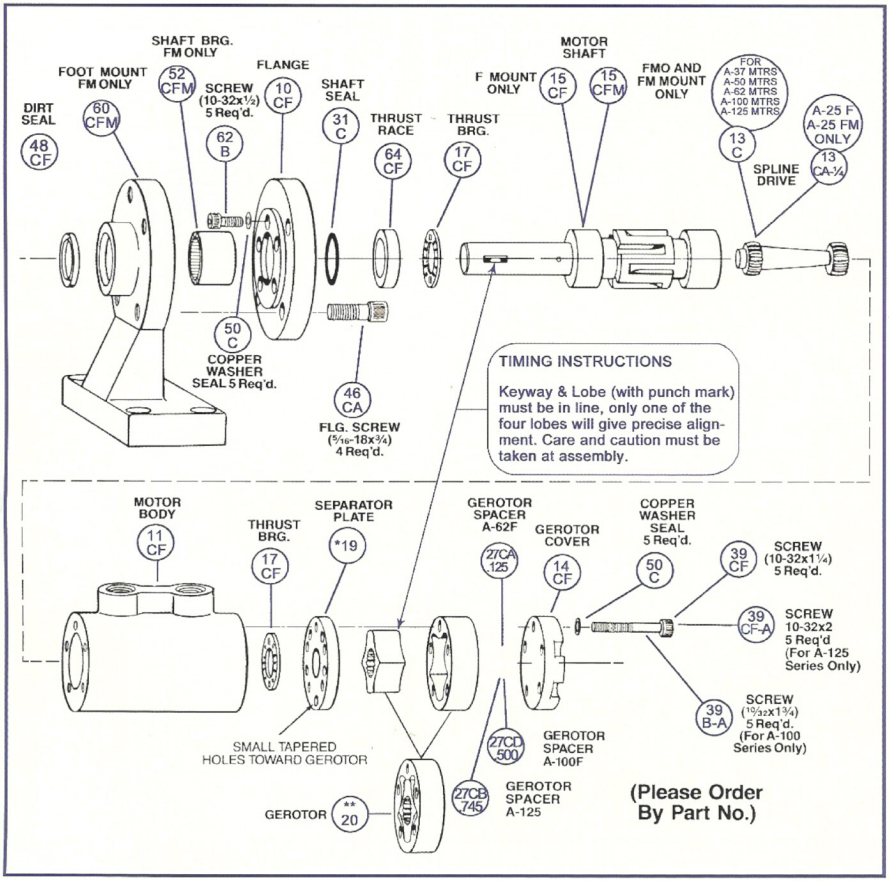
SHAFT BRG. FM ONLY
52 CFM
FOOT MOUNT FM ONLY
60 CFM
DIRT SEAL
48 CF
SCREW (10-32x½) 5 Req'd.
62 B
FLANGE
10 CF
SHAFT SEAL
31 C
THRUST RACE
64 CF
THRUST BRG.
17 CF
MOTOR SHAFT
F MOUNT ONLY
15 CF
15 CFM
FMO AND FM MOUNT ONLY
FOR A-37 MTRS A-50 MTRS A-62 MTRS A-100 MTRS A-125 MTRS
13 C
A-25 F A-25 FM ONLY
13 CA-¼
SPLINE DRIVE
50 C
COPPER WASHER SEAL 5 Req'd.
46 CA
FLG. SCREW (5/16-18x¾) 4 Req'd.
TIMING INSTRUCTIONS
Keyway & Lobe (with punch mark) must be in line, only one of the four lobes will give precise alignment. Care and caution must be taken at assembly.
MOTOR BODY
11 CF
THRUST BRG.
17 CF
SEPARATOR PLATE
*19
GEROTOR SPACER A-62F
27CA 125
GEROTOR COVER
14 CF
COPPER WASHER SEAL 5 Req'd.
50 C
39 CF
SCREW (10-32x1¼) 5 Req'd.
39 CF-A
SCREW 10-32x2 5 Req'd (For A-125 Series Only)
39 B-A
SCREW (15/32x1¾) 5 Req'd. (For A-100 Series Only)
SMALL TAPERED HOLES TOWARD GEROTOR
27CD 500
GEROTOR SPACER A-100F
27CB 745
GEROTOR SPACER A-125
GEROTOR ** 20
(Please Order By Part No.)